

CERAKOTE[®]

ASTM D3359: ADHESION

Adhesion (ASTM D3359) is a test method to analyze whether a coating has adhered to a substrate. Cerakote[®] H-146 was applied to a set of steel panels and a crosshatch pattern was made through the coating to the substrate. Pressure-sensitive tape was applied over the crosshatch cut and then the tape was smoothed into place over the area of the incisions. The tape was then removed by pulling it off rapidly back over itself at approximately a 180° angle. The adhesion of the coating to the steel is assessed on a 0B to 5B scale (shown). Cerakote[®] H-146 Finished Strong with a 5B adhesion rating, the highest adhesion rating possible.



Classification of Adhesion Test Results		
Classification	Percent Area Removed	Surface of Cross-Cut Area From Which Flaking has Occurred for Six Parallel Cuts and Adhesion Range by Percent.
5B	0% None	
4B	Less Than 5%	
3B	5-15%	
2B	15-35%	
1B	35-65%	
0B	Greater Than 65%	

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